User.

Wednesday, 3/29/2006 6:56:59 AM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 26385

Estimate Number

: 10498

P.O. Number This Issue

HIH:

Prsht Rev.

: 3/29/2006

: NC : NIA

: LANDING GEAR

: 26207

Previous Run Written By

First Issue

Checked & Approved By

Comment

Est Rev:

02.11.28 D

S.O. No. : NIA

06-03-21

As Per Rev C JLM

Drawing Name

: WEB

Part Number

: D2739 : D2739 REV C

Drawing Number Project Number

: N/A

Drawing Revision : NIA Material

Due Date

: 4/5/2006

Qty:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

Extrusion 'I Beam' thin

1.0

2.0

D26005108

1.0000 Each(s)/Unit

Total:

8.0000 Each(s)

Extrusion 'I Beam' thin

Comment: Qtv.:

Qty Part Number

D2600-5

Description Batch

LANDING GEAR 1

LANDING GEAR RESOURCE 1





Comment: LANDING GEAR RESOURCE 1

1-Cut D2600-5 to length as per Dwg D27398 06 - 03 - 29

2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 06 - 63 - 3 0 (25)

3-Use uni-bit to open holes to finish size as per Dwg D2739. DG - 03 - 30 QQ

4-Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends 106-03-30(2)

5-Dburat 06-03-30 (21

6-Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web.

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Be-06-03.



Wednesday, 3/29/2006 6:56:59 AM Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEB

Job Number: 26385

Part Number: D2739

Job Number:



Seq. #:

Machine Or Operation:

Description:

4.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

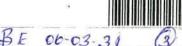


QC3 5.0

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

one 06-63-31

7.0

DC



Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion